

000.620 PD - 007 - BILL OF MATERIALS 3 LITE

ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
1	TOP RAIL	2	10001102	10001102-F-01	A
2	STILE	4	10001102	10001102-F-01	A
3	BOTTOM RAIL	2	10001102	10001102-F-02	A
4	INTERLOCK	1	10001117	10001117-F-04	A
5	SCREW COVER	1	10001118	STRAIGHT CUT	A
6	GLAZING BEAD	8	10001111	10001111-F-01	A
7	STILE REINFORCEMENT - JAMB	2	10300150	STRAIGHT CUT	PPPP
8	STILE REINFORCEMENT - INTERLOCK	2	10300151	STRAIGHT CUT	PPPP
9	WEATHER-STRIPPING - .270 x .250	AS REQ'D	W21255MW		HHHH
10					
11	RAIL - TOP	1	10001102	10001102-F-01	A
12	STILE - INTERLOCK	1	10001102	10001102-F-03	A
13	STILE - LOCK	1	10001102	10001102-F-10	A
14	RAIL - BOTTOM	1	10001102	10001102-F-05	A
15	3 LITE ASTRAGAL	1	10001115	10001115-F-01	A
16	3 LITE KEEPER REINFORCEMENT	1	1" x 2" x 1/16" ALUMINUM TUBE	STRAIGHT CUT	METALS DEPOT
17	3 LITE KEEPER REINFORCEMENT COVER	1	10005870	STRAIGHT CUT	A
18	INTERLOCK	1	10001117	10001117-F-02	A
19	SCREW COVER	1	10001118	STRAIGHT CUT	A
20	GLAZING BEAD	4	10001111	10001111-F-01	A
21	STILE REINFORCEMENT - INTERLOCK	1	10300151	STRAIGHT CUT	PPPP
22	STILE REINFORCEMENT - LOCK	1	10300150	STRAIGHT CUT	PPPP
23	RAIL REINFORCEMENT - BOTTOM	1	10300152	10300152-F-01	PPPP
24	WEATHER-STRIPPING - .270 x .250	AS REQ'D	W21255MW		HHHH
25					
26	LOCK SET ASSEMBLY - 2817 LOCK W/ TRIMPLATE	1	DECU-XXX4		F
27	HANDLE SET ASSEMBLY	1			F
28	HANDLE SET - INTERIOR SWITCH		DECU-XXX1		
29	HANDLE SET - INTERIOR SWITCH / KEY		DECU-XXX2		
30	HANDLE SET - BLANK		DECU-XXX3		
31	ROLLER ASSEMBLY - PRECISION 1.66" WHEEL	2	1988PRS166REVSS		F
32	DRAFT PLUG - .810 DIA.	2	D6096AMWKC 0.810		HHHH
33	3/8" HOLE PLUG	2	9946		D
34	KEEPER - 2778 KEEPER - STAINLESS STEEL	1	DECU-2808-84		F
35	IMPACT BRACKET	2	011H055-D		MMMM
36	1" INSULATED GLASS - NOTE	3			
37	SETTING BLOCKS (REFER TO SUPPLIER GUIDELINES)	AS REQ'D			
38	GLAZING COMPOUND	AS REQ'D			
39					
40	LOCK SET	2	#10 x 1.25" PFH - 410SS		
41	ROLLER ASSEMBLY	4	#8 x 3/4" PPH - 410SS		
42	REINFORCEMENT TO PANEL	AS REQ'D	#8 x 1" PFH - 410SS		
43	INTERLOCK	AS REQ'D	#8 x 5/8" PPH - 410SS		
44	KEEPER	4	#8 x 2" PPH - 410SS		
45	3 LITE KEEPER REINFORCEMENT	3	#8 x 1.25" PFH - 410SS		
46	IMPACT BRACKET	6	#8 x 2.5" PFH - PAINTED		
47					


  
**ARCHITECTURAL DIVISION**
  
 7252 NARCOOSSEE ROAD
   
 ORLANDO, FLORIDA 32822
   
 CITLA No. 2054W-2054W-1
  
 Date Verified: 3/24/10

Verified By: WAL WU
  

  
 NORTH AMERICA
   
 MONROE, OH
   
 COPYRIGTH 2010
   
 NAME: 000.620 PD - 007
   
 DWN BY: JGM
   
 CHGD BY:
   
 DWG NO: 000620PD-007

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 DECEUNINCK NORTH AMERICA

REV	DATE	DESCRIPTION	BY

NOTE: LAMINATED GLASS UTILIZES .090" SOLUTIA PVB

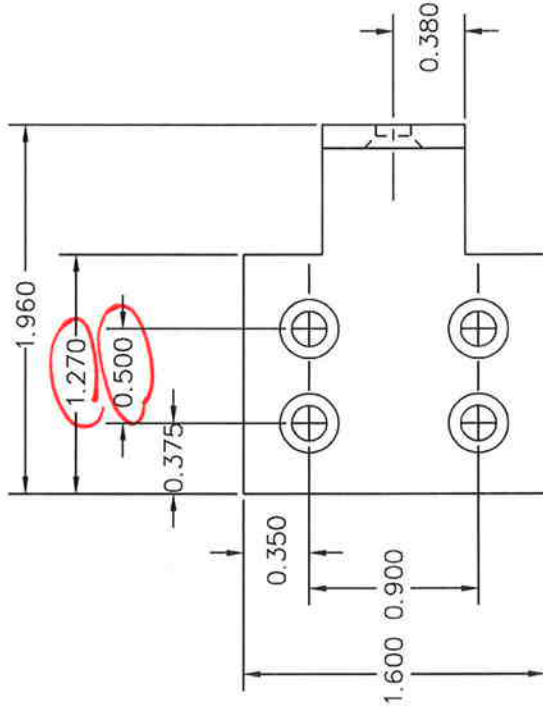
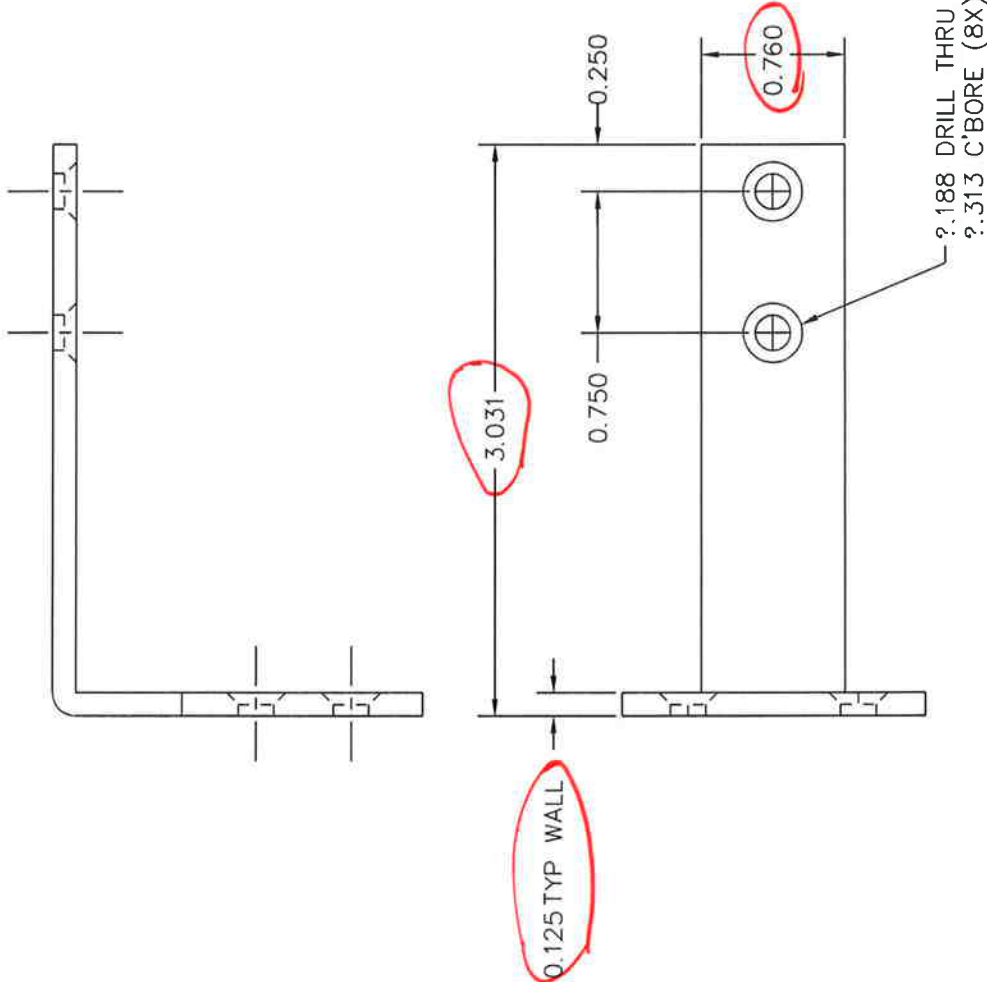
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A 011H027



CTLA No. 20504-W-1  
 Date Verified: 5/2/10  
 Verified By: Jenkins



© VINYL BUILDING PRODUCTS INC.  
 AREA =  
 WEIGHT =

TOLERANCES (EXCEPT AS NOTED)  
 ±0.010

DRAWN MG DATE 10/29/01 APPV'D

MAT'L 6063-T6 SCALE 1/1

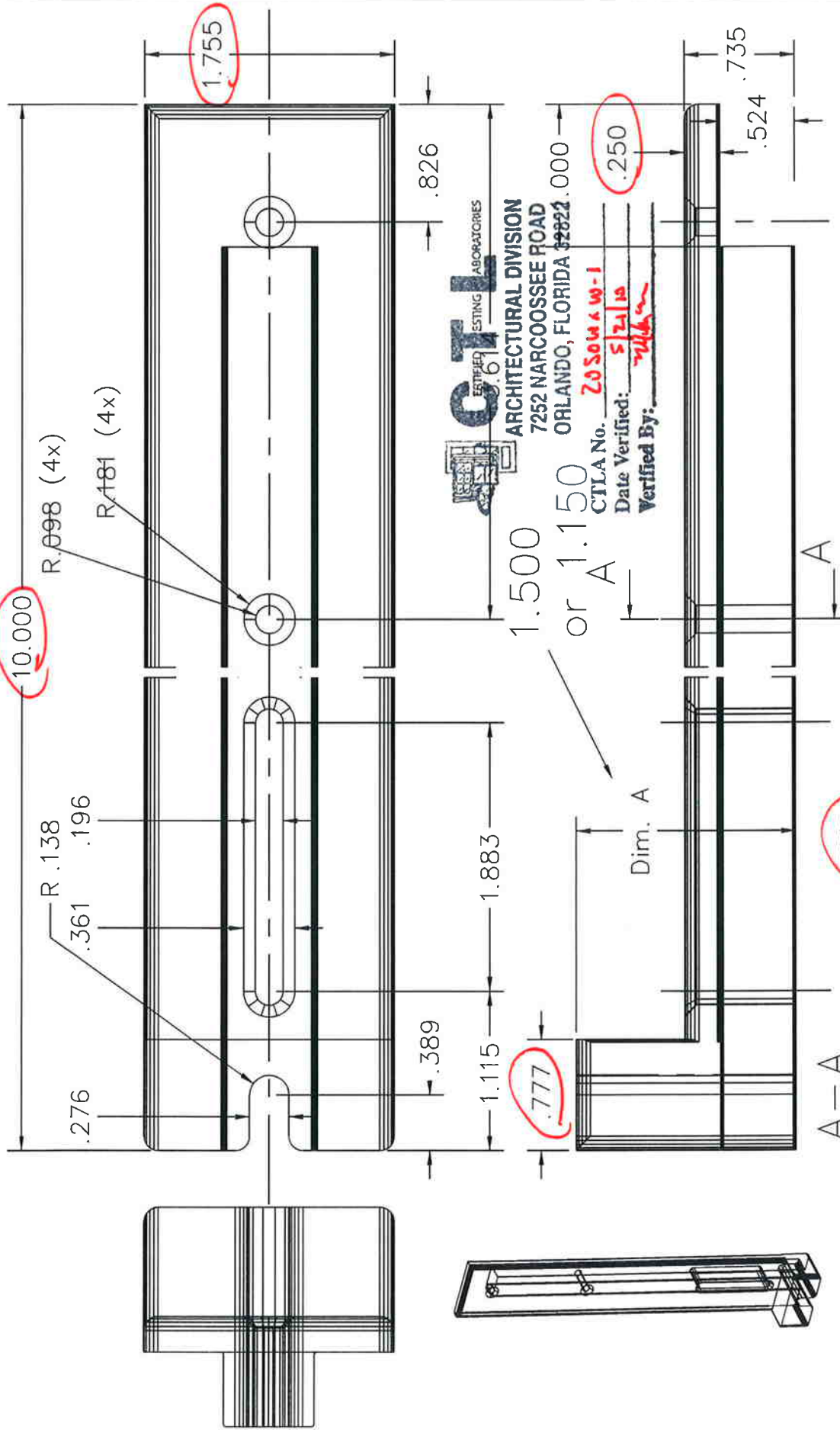
BRACKET

011H027

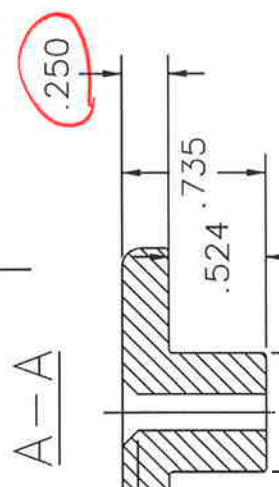
REV	BY	APPV'D	DATE	CHANGE
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A 011h055-D




**CTI** TESTING LABORATORIES  
**ARCHITECTURAL DIVISION**  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822-0000  
 CTLA No. 205046 W-1  
 Date Verified: 5/21/10  
 Verified By: [Signature]



COLOR WHITE



© VINYL BUILDING PRODUCTS INC.

AREA= 8.109 cub in  
 WEIGHT= ±0.010  
 TOLERANCES (EXCEPT AS NOTED)

DRAWN	MG	DATE	APPVD	MAT'L	SCALE
		2/25/05		NYLON	1/1

BRACKET

011h055-D

REV	BY	APPVD	DATE	CHANGE

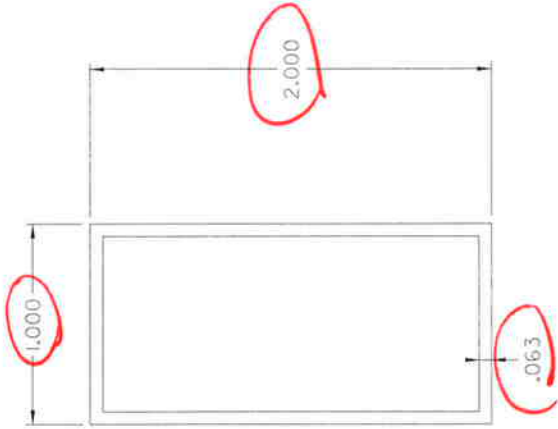




NOT TO BE INCORPORATED BY THE DESIGN ACTIVITY.



CTLA No. 2050W1 W-1  
 Date Verified: 5/24/10  
 Verified By: [Signature]



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UNLESS OTHERWISE SPECIFIED  
 DIM ARE IN INCHES  
 TOL ON ANGLES = 1°  
 2 PL: = 0.010" 3 PL: = 0.005"  
 INTERPRET DIM AND TOL PER  
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION



DESIGN BY:	JGM
DATE:	11/02/07
DRAWN BY:	JGM
DATE:	11/05/09
AUTH:	DATE:
AUTH:	DATE:
AUTH:	DATE:
FILENAME:	113035

**deceuninck**  
 NORTH AMERICA  
 351 NORTH GARVER ROAD  
 MONROE OHIO 45050

NAME: 1" X 2" X 1/16" BOX TUBE

SIZE DWG. NO: **A** ALUMINUM

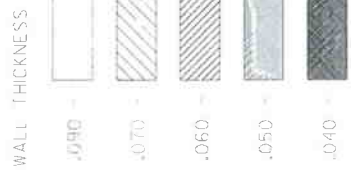
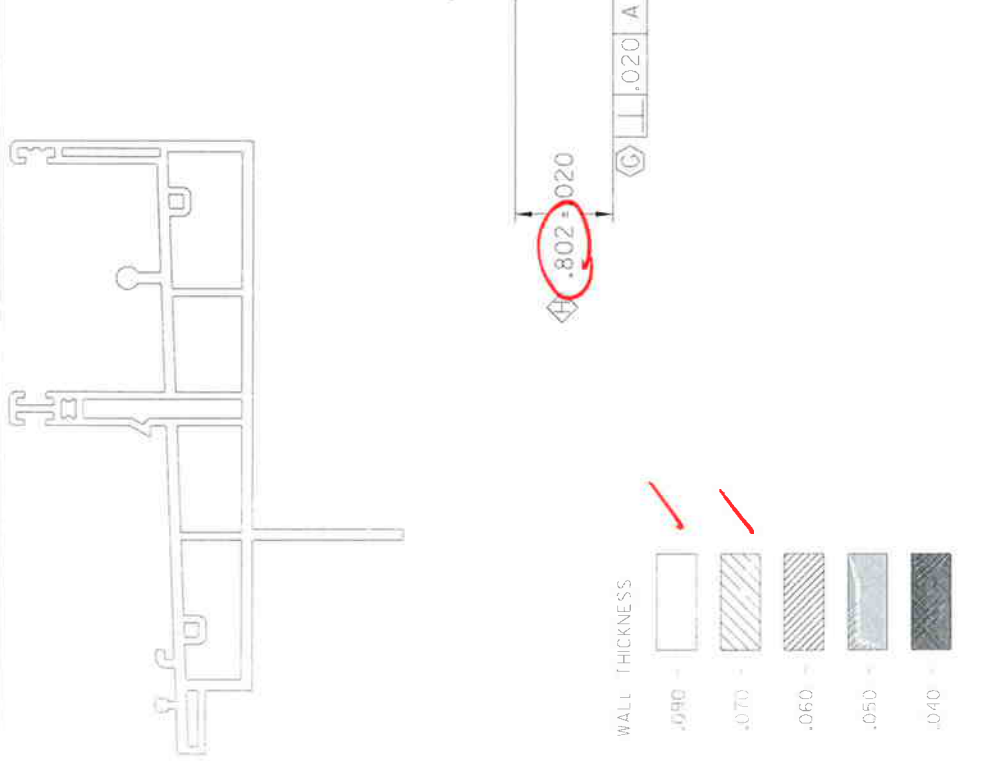
SCALE: 1:1 (LBS/FT.) SHEET: REV. NEW



REV	DESCRIPTION	DATE	APPROVED
M	CHANGED DATUM A TO THE SIDE	01/05/05	BMB

KEY PRODUCT CHARACTERISTICS	
◇	DIMENSION .782 - .822
◇	DIMENSION 5.068 - 5.108
◇	DIMENSION 1.875 - 1.915
◇	DIMENSION 1.987 - 2.207
◇	GAUGE DNA-281

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.



**CTI** ESTING LABORATORIES  
**ARCHITECTURAL DIVISION**  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822  
 CTIA No. 20504 + w-1  
 Date Verified: 5/24/06  
 Verified By: [Signature]

NORTH AMERICA QUALITY CONTROL WAREHOUSE 6838	
NAME: SILL FRAME - PD	
SIZE: 11Wx6 Hx6	REV: 000001.SH
SCALE: 1:1	DATE: 01/05/07 13:00
FILENAME: 106770J004	DRAWN BY: [Blank]
DESIGN BY: [Blank]	DATE: [Blank]
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 2 PL ± 0.001 3 PL ± 0.005 INTERPRET DIM AND TOL PER ASME Y14.5M - 1994	DATE: [Blank]
THIRD ANGLE PROJECTION	DATE: [Blank]

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NOTES:

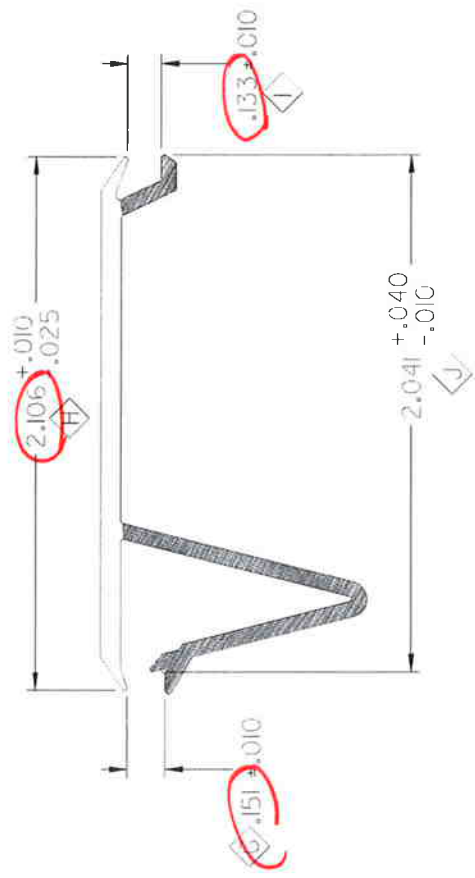
1. ±.000013' STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY (A)
2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD0013 (B)
3. UNSPECIFIED EXTERNAL RADIUS = .XXX ±.010 / -.005 (C)
4. UNSPECIFIED INTERNAL RADIUS = .XXX ±.020 / -.005 (D)
5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- .02 (E)
6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- .20 (F)

CAD MAINTAINANCE CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REV	DESCRIPTION	DATE	APPROVED
D	KPC	10/26/25	BWB

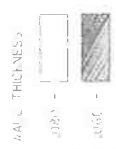
KEY PRODUCT CHARACTERISTICS	
G	DIMENSION .141 - .161
H	DIMENSION 2.081 - 2.116
I	DIMENSION .123 - .143
J	DIMENSION 2.031 - 2.081

SCALE 1:1



**CTI**  
 CERTIFIED TESTING LABORATORIES  
 ARCHITECTURAL DIVISION  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

CTLA No. 2020414 w-1  
 Date Verified: 5/2/16  
 Verified By: WJF



- NOTES:
- STUDIOS STRAIGHTNESS CLASS E AVG LENGTH TOLERANCES APPLY
  - INTERPRET ALL TOLERANCE APPLICATIONS PER STUDIOS
  - UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES
  - TOL ON ANGLES ± P
  - 2 P ± 0.010° 3 P ± 0.005°
  - INTERPRET DIM AND TOL PER ASME Y14.5M - 1994
  - THIRD ANGLE PROJECTION
  - UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES
  - TOL ON ANGLES ± P
  - 2 P ± 0.010° 3 P ± 0.005°
  - INTERPRET DIM AND TOL PER ASME Y14.5M - 1994
  - THIRD ANGLE PROJECTION

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UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES  
 TOL ON ANGLES ± P  
 2 P ± 0.010° 3 P ± 0.005°  
 INTERPRET DIM AND TOL PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BY:	CTC
DATE:	05/11/14
DRAWN BY:	CTC
CHECKED BY:	05/11/14
AUTH:	DATE:
AUTH:	DATE:
APPRAISED BY:	DATE:

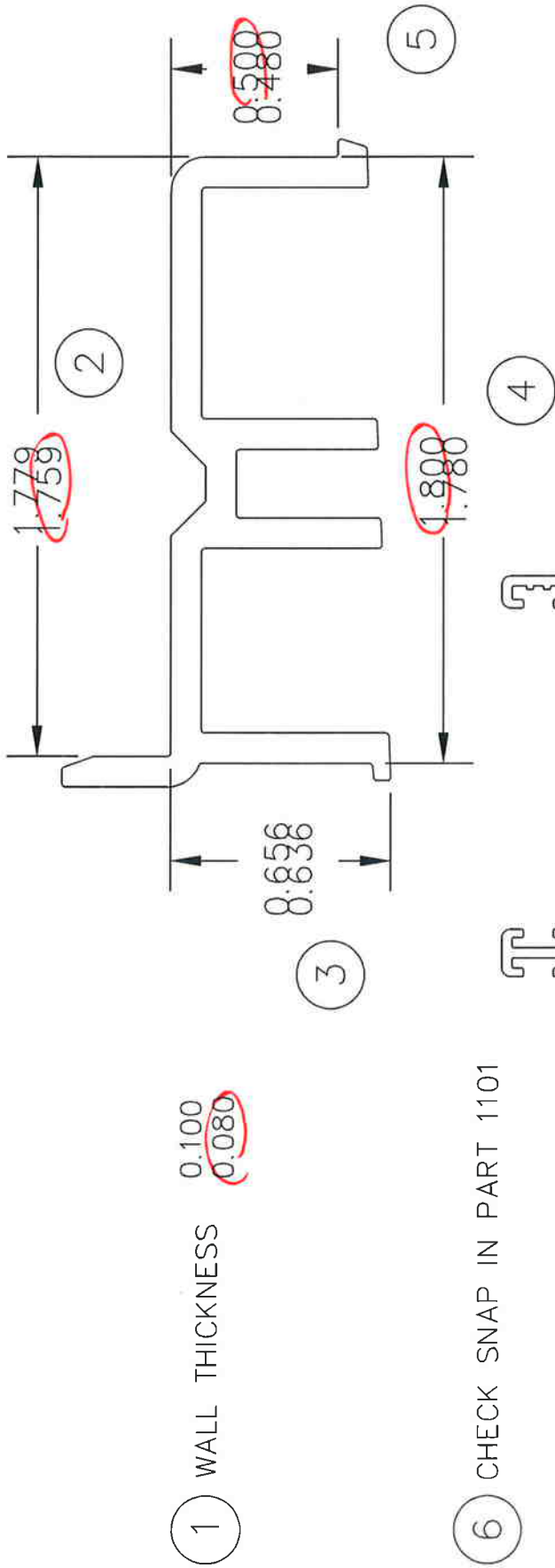
**deceuninck**  
 NORTH AMERICA

FRAME ADAPTOR

REV. D

10-1

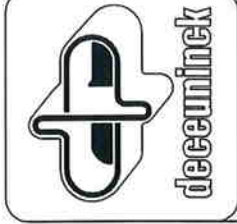




ARCHITECTURAL DIVISION  
7252 NARCOOSSEE ROAD  
ORLANDO, FLORIDA 32822

CTLA No. 26505-1  
Date Verified: 5/21/10  
Verified By: WMB

Deceuninck®



NORTH AMERICA/Oakland NJ.

AREA=  
TOTAL WEIGHT=  
FILENAME:  
path

TOL:  
± 0.010

SCALE  
2:1

MATL  
PVC

DATE  
11/14/05

SILL INSERT

10001105\_SH

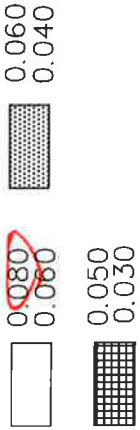
REV	BY	APPV'D	DATE	CHANGE
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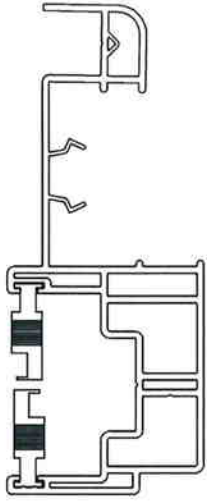
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A 10001115 CD

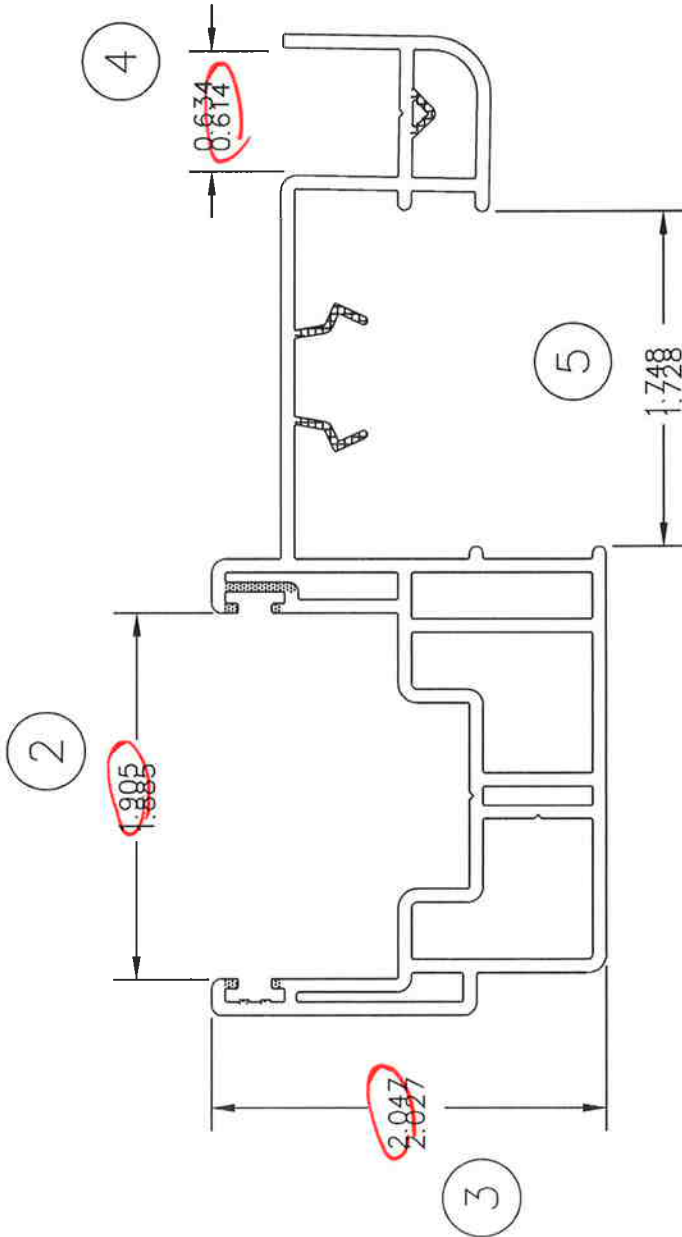
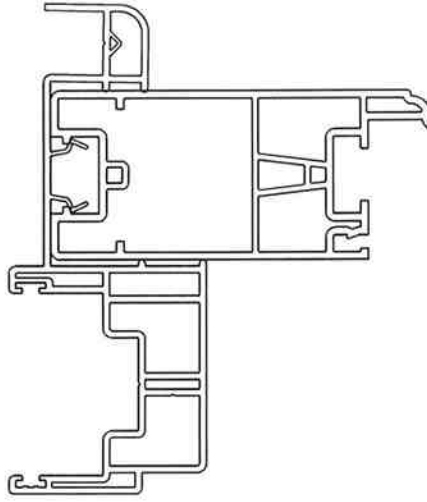
1 WALL THICKNESS



6 CHECK WITH GAUGE S-3



7 CHECK SNAP IN APPROVED PART 10001102.



**CTL**  
CERTIFIED TESTING LABORATORIES  
ARCHITECTURAL DIVISION  
7252 NARCOOSSEE ROAD  
ORLANDO, FLORIDA 32822

CTLA No. Z050w-a-w-1  
Date Verified: 5/24/10  
Verified By: [Signature]

Decceuninck®



AREA= \_\_\_\_\_  
TOTAL WEIGHT= .874  
FILENAME: \_\_\_\_\_  
path \_\_\_\_\_  
BY CTC  
DATE 11/14/05  
MAT'L PVC  
SCALE 1:1  
TOL: ± 0.010

NORTH AMERICA/Oakland N.J.

3-LITE JAMB

*Approval*

10001115

REV BY APP'VD DATE CHANGE

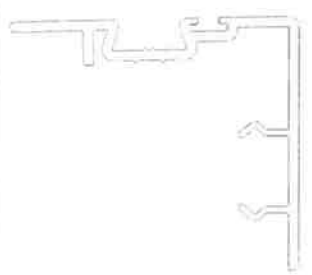




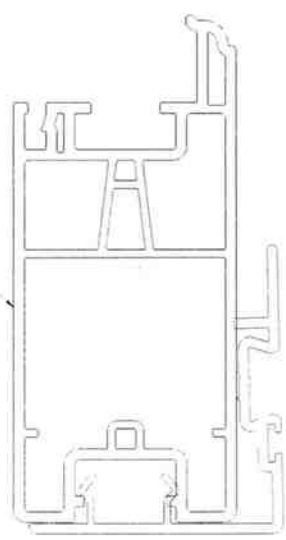
REVISION HISTORY		DATE	APPROVED
REV	DESCRIPTION		
E	EDC	07/08/21	BWB

CAD MAINTAINED, CHANGES SHOWN INCORPORATED BY THE DESIGN ACTIVITY.

KEY PRODUCT CHARACTERISTICS	
H	DIMENSION .754 - .804
K	DIMENSION .471 - .491
L	DIMENSION .285 - .315
M	DIMENSION .450 - .480
P	SNAP CONDITION



CHECK SNAP CONDITION WITH PART 1000102



**CTI** CERTIFIED TESTING LABORATORIES  
**ARCHITECTURAL DIVISION**  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

CTLA No. **2050W & W-1**  
 Date Verified: **5/21/20**  
 Verified By: **[Signature]**



NOTE:  
 1. STITCHED STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY  
 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD0010  
 3. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 4. TOL UN ANGLES: 1 P  
 5. PL: 0.001 3 P: 0.005  
 6. INTERPRET DIM AND TOL PER ASME Y14.5M - 1994  
 7. THIRD ANGLE PROJECTION  
 8. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 9. TOL UN ANGLES: 1 P  
 10. PL: 0.001 3 P: 0.005  
 11. INTERPRET DIM AND TOL PER ASME Y14.5M - 1994  
 12. THIRD ANGLE PROJECTION

**deceuninck** NORTH AMERICA  
 SASH ADAPTER

DESIGN BY:	PGM
DATE:	06/12/22
DESIGN BY:	JDM
DATE:	07/07/02
AUTH:	DATE:
AUTH:	DATE:
REF NAME:	DATE:

FILE NAME: \$FILE NAMES

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 TOL UN ANGLES: 1 P  
 PL: 0.001 3 P: 0.005  
 INTERPRET DIM AND TOL PER ASME Y14.5M - 1994

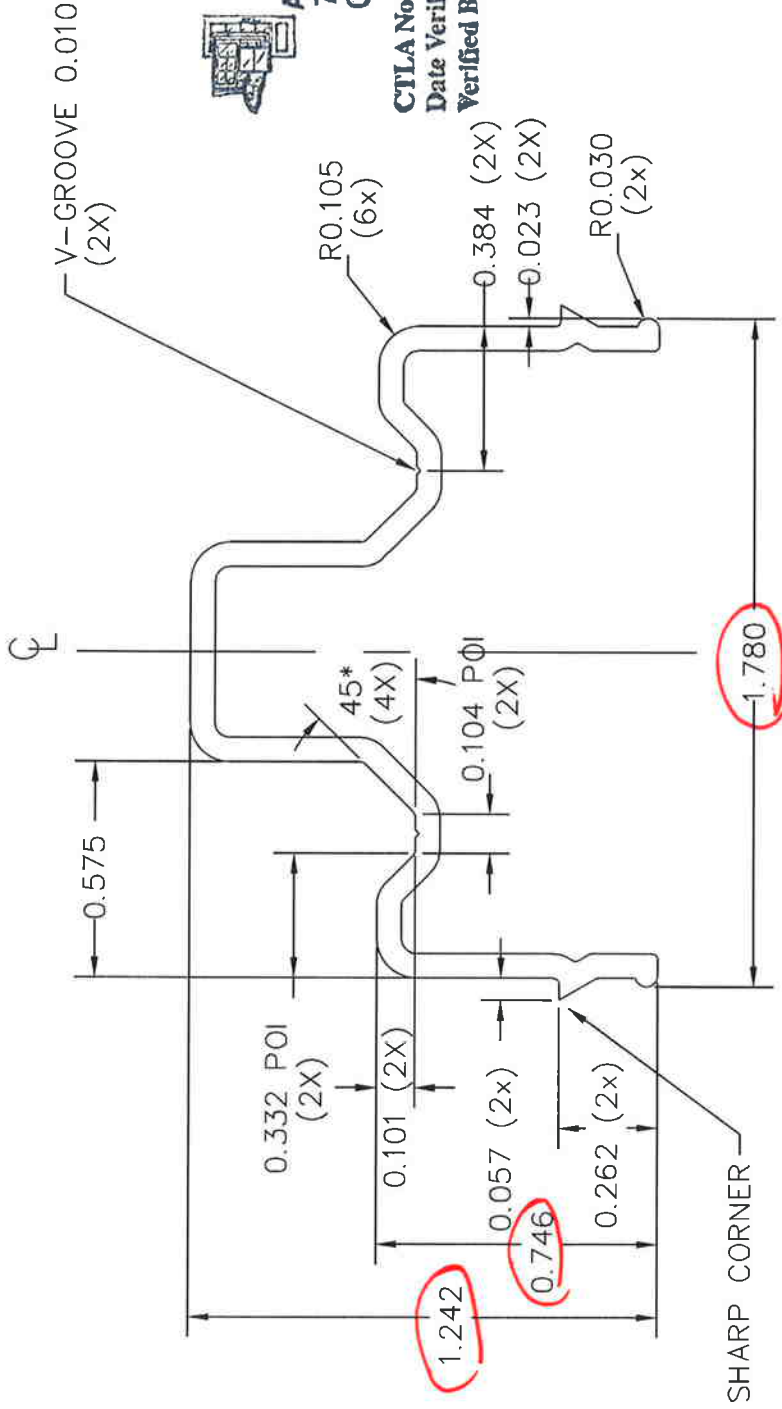
THIRD ANGLE PROJECTION

REV	DESCRIPTION	DATE	APPROVED
E	EDC	07/08/21	BWB

UNLESS OTHERWISE NOTED THE FOLLOWING TOLERANCES APPLY  
 .001 - 100 \* .005  
 .01 - 500 \* .010  
 .02 - 1,000 \* .015  
 .03 - 1,500 \* .020  
 .04 - 2,000 \* .025  
 .05 - 2,500 \* .030  
 .06 - 3,000 \* .035  
 .07 - 3,500 \* .040  
 .08 - 4,000 \* .045  
 .09 - 4,500 \* .050  
 .10 - 5,000 \* .055  
 .11 - 5,500 \* .060  
 .12 - 6,000 \* .065  
 .13 - 6,500 \* .070  
 .14 - 7,000 \* .075  
 .15 - 7,500 \* .080  
 .16 - 8,000 \* .085  
 .17 - 8,500 \* .090  
 .18 - 9,000 \* .095  
 .19 - 9,500 \* .100  
 .20 - 10,000 \* .105  
 .21 - 10,500 \* .110  
 .22 - 11,000 \* .115  
 .23 - 11,500 \* .120  
 .24 - 12,000 \* .125  
 .25 - 12,500 \* .130  
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 .48 - 24,000 \* .245  
 .49 - 24,500 \* .250  
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 .73 - 36,500 \* .370  
 .74 - 37,000 \* .375  
 .75 - 37,500 \* .380  
 .76 - 38,000 \* .385  
 .77 - 38,500 \* .390  
 .78 - 39,000 \* .395  
 .79 - 39,500 \* .400  
 .80 - 40,000 \* .405  
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 .82 - 41,000 \* .415  
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 .86 - 43,000 \* .435  
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 .88 - 44,000 \* .445  
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 .91 - 45,500 \* .460  
 .92 - 46,000 \* .465  
 .93 - 46,500 \* .470  
 .94 - 47,000 \* .475  
 .95 - 47,500 \* .480  
 .96 - 48,000 \* .485  
 .97 - 48,500 \* .490  
 .98 - 49,000 \* .495  
 .99 - 49,500 \* .500  
 1.00 - 50,000 \* .505  
 1.01 - 50,500 \* .510  
 1.02 - 51,000 \* .515  
 1.03 - 51,500 \* .520  
 1.04 - 52,000 \* .525  
 1.05 - 52,500 \* .530  
 1.06 - 53,000 \* .535  
 1.07 - 53,500 \* .540  
 1.08 - 54,000 \* .545  
 1.09 - 54,500 \* .550  
 1.10 - 55,000 \* .555  
 1.11 - 55,500 \* .560  
 1.12 - 56,000 \* .565  
 1.13 - 56,500 \* .570  
 1.14 - 57,000 \* .575  
 1.15 - 57,500 \* .580  
 1.16 - 58,000 \* .585  
 1.17 - 58,500 \* .590  
 1.18 - 59,000 \* .595  
 1.19 - 59,500 \* .600  
 1.20 - 60,000 \* .605  
 1.21 - 60,500 \* .610  
 1.22 - 61,000 \* .615  
 1.23 - 61,500 \* .620  
 1.24 - 62,000 \* .625  
 1.25 - 62,500 \* .630  
 1.26 - 63,000 \* .635  
 1.27 - 63,500 \* .640  
 1.28 - 64,000 \* .645  
 1.29 - 64,500 \* .650  
 1.30 - 65,000 \* .655  
 1.31 - 65,500 \* .660  
 1.32 - 66,000 \* .665  
 1.33 - 66,500 \* .670  
 1.34 - 67,000 \* .675  
 1.35 - 67,500 \* .680  
 1.36 - 68,000 \* .685  
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 5.26 -

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A 011H063

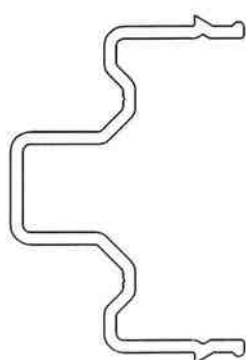


**CTI**  
 CERTIFIED TESTING LABORATORIES  
 ARCHITECTURAL DIVISION  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

CTLA No. 2850d n-1  
 Date Verified: 5/24/10  
 Verified By: WMC

ACTUAL SIZE  
 NO EXPOSED SURFACES

- NOTES:
1. ALL UNSPECIFIED RADII 0.015.
  2. ALCOA P/N 23111 (WHITE P-001, DESERT SAND P-029).

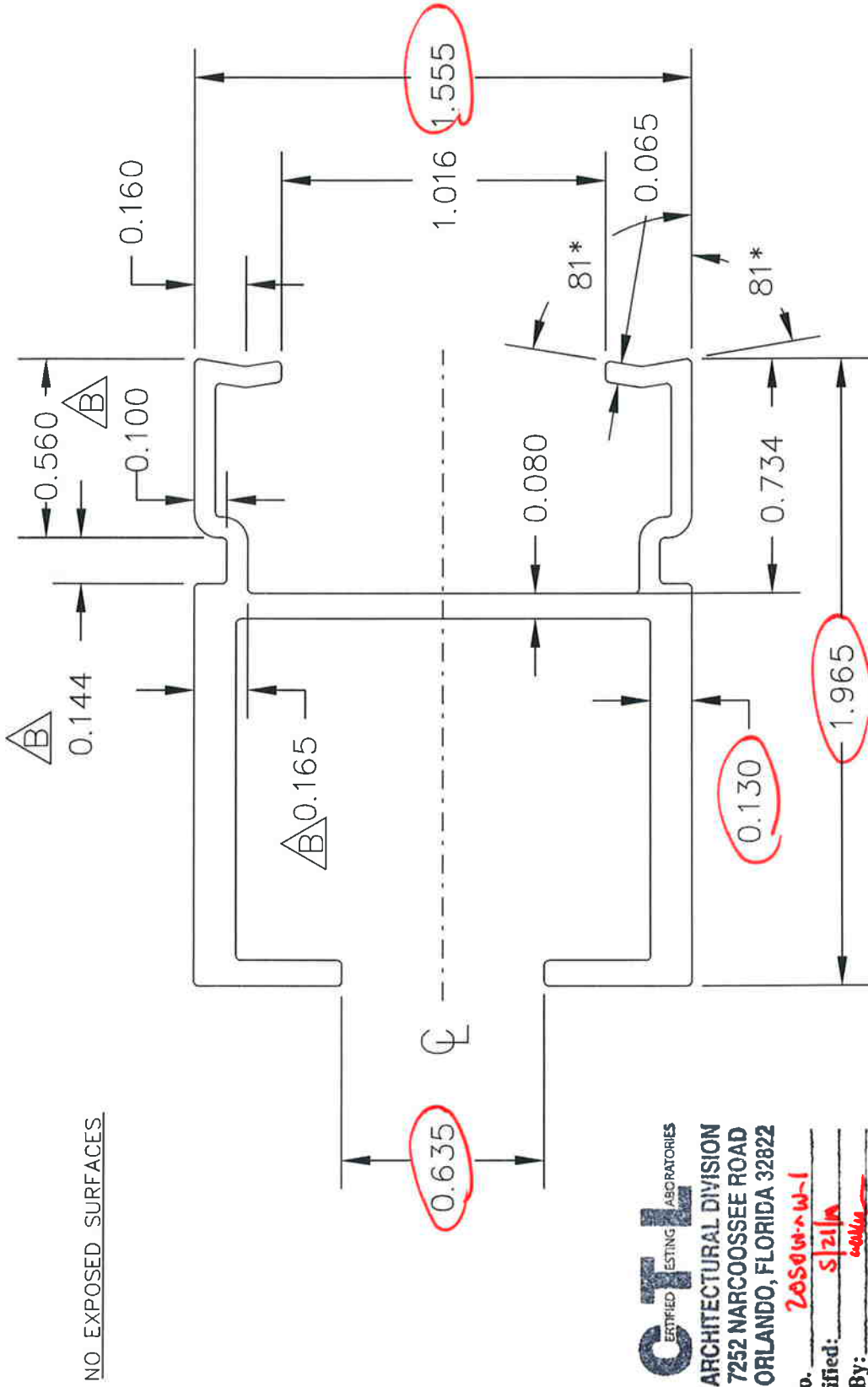


		© VINYL BUILDING PRODUCTS INC.	
		AREA= 0.269 sq in WEIGHT= 0.316 lb/ft	TOLERANCES (EXCEPT AS NOTED) ±0.010
DRAWN MG	DATE 10/28/3	APPVD	SCALE 2/1
SNUBBER		MAT# 6061-T6,6105-15	10300148

REV BY APPVD DATE CHANGE

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A 011H035B



NO EXPOSED SURFACES

**CTL**  
 CERTIFIED TESTING LABORATORIES  
 ARCHITECTURAL DIVISION  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

CTLA No. 205044-W-1  
 Date Verified: 5/21/04  
 Verified By: [Signature]

NOTES:

- ALL UNSPECIFIED RADII ARE 0.015.
- MAKE FROM EITHER 6061-T6 or 6105-T6 ALUMINUM. ✓
- ALCOA PART NUMBER 23441.

DNA# 10300150



© VINYL BUILDING PRODUCTS INC.

AREA= .612 sq in.  
 TOTAL WEIGHT= .7175 lb/ft.

TOLERANCE  
 ±0.010

DRAWN CTC DATE 10/28/04 APPVD

MAT# AI 6105 T-6 SCALE 2:1

Sash Reinforcement

10300150

Renamed drawing 011H035B  
 Dimension change

10/28/04

6/4/04

DATE

CHANGED MATERIAL SPECS TO MAKE FROM  
 EITHER 6061-T6 or 6105-T6 ALUMINUM

DATE

APPVD

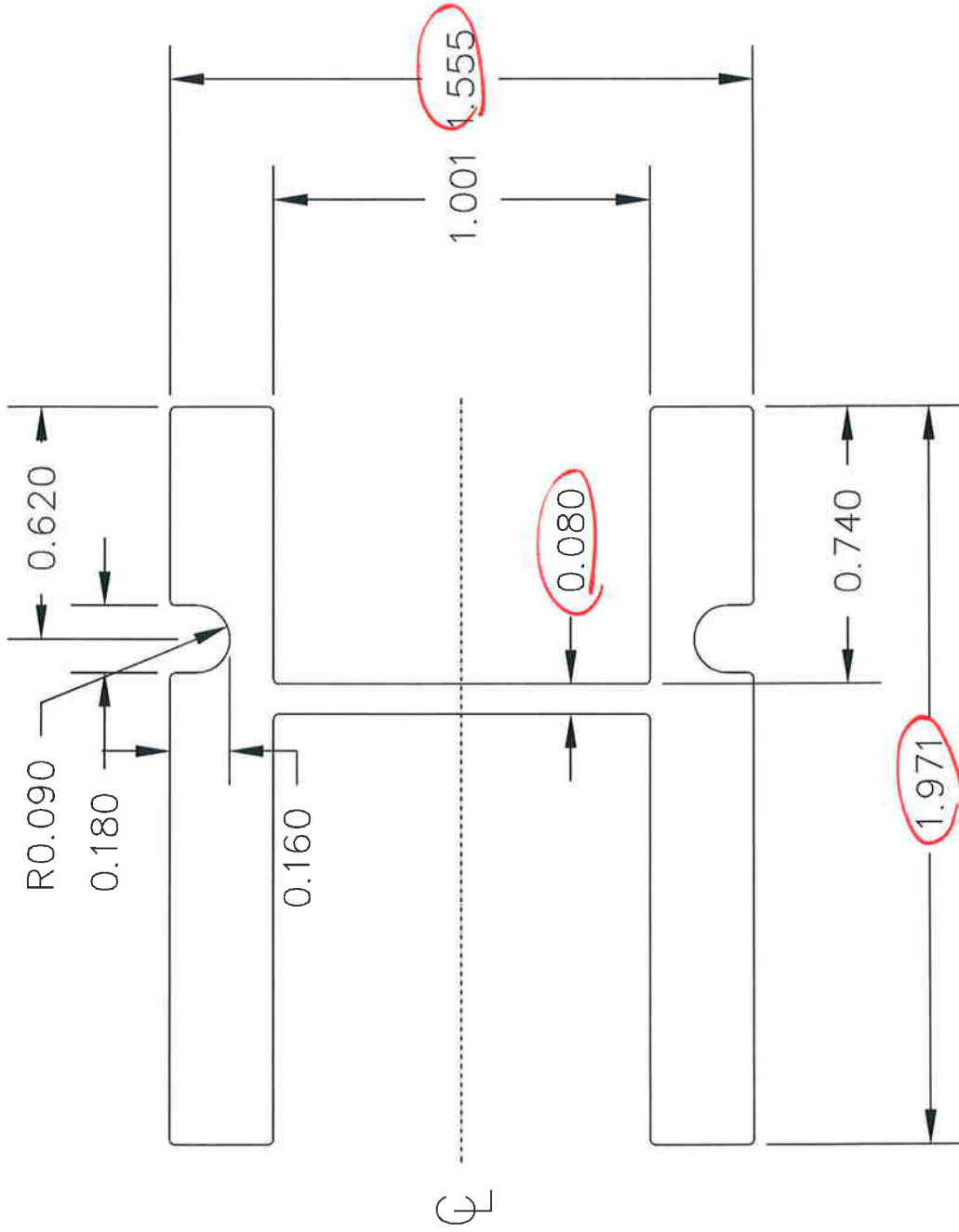
BY



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A 011H049

NO EXPOSED SURFACES



**CTL** ESTING LABORATORIES  
 ARCHITECTURAL DIVISION  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

CTLA No. 2050174-1  
 Date Verified: 5/21/03  
 Verified By: [Signature]

NOTES:  
 1. ALL UNSPECIFIED RADII ARE 0.015.



© VINYL BUILDING PRODUCTS INC.

TOLERANCES (EXCEPT AS NOTED)  
 AREA = 1.121  
 WEIGHT = 1.316 lb/ft  
 ? .010 [0.25]

DRAWN	MG	DATE	02/05/03	APPVD		MAT'L	6105-15	SCALE	2/1
							6061-T6		

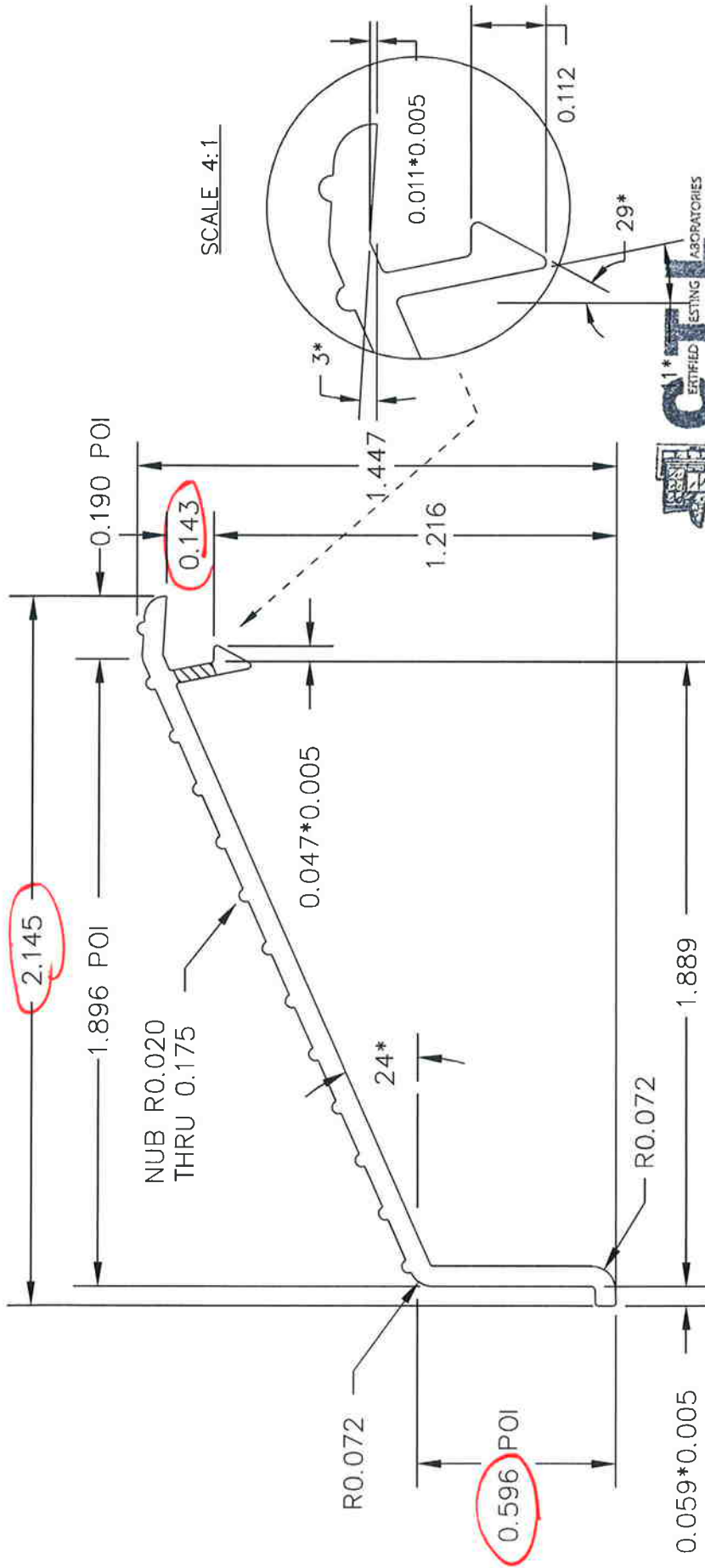
SASH REINFORCEMENT XHD A 10300151

REV	BY	APPVD	DATE	CHANGE



THIS MATERIAL IS PROPRIETARY & CONFIDENTIAL TO VINYL BUILDING PRODUCTS INC. AND SHALL NOT BE REPRODUCED, COPIED OR DISSEMINATED WITHOUT THE EXPRESSED WRITTEN PERMISSION OF VINYL BUILDING PRODUCTS INCORPORATED.

A 011H006



SCALE 4:1

**CTI**  
 CERTIFIED TESTING LABORATORIES  
 ARCHITECTURAL DIVISION  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822  
 CTLA No. Z0504 xw-1  
 Date Verified: 5/21/00  
 Verified By: [Signature]

NOTES:

1. ALL UNSPECIFIED RADII ARE 0.010.
2. WALL THICKNESS.

0.062 0.040

3. PAINT WITH ALCOA, PPG COLOR UC73603, POLYCRON WHITE.



© VINYL BUILDING PRODUCTS INC.

TOLERANCES (EXCEPT AS NOTED)  
 AREA = 0.195  
 WEIGHT = 0.229 lb/ft  
 ? .010 [0.25]

DRAWN	MG	DATE	APPVD	MAT'L	SCALE
		12/26/00		6061-T6 6105-T5	2/1

SILL COVER. SLIDER A 10300171

A	MB	2/13/03	ADDED NOTE 3.
REV	BY	DATE	CHANGE

# 623.000 PD - 004 - BILL OF MATERIALS 3 & 4 LITE

ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
1	HEAD	1	10001100	10001100-F-01	A
2	JAMB	2	10001100	10001100-F-05	A
3	EXTERIOR FRAME COVER	2	10001104	10001104-F-01	A
4	INTERIOR FRAME COVER	4	10001104	STRAIGHT CUT	A
5	SILL	1	10001101	10001101-F-01	A
6	SILL THRESHOLD	1	10300171	10300171-F-01	PPPP
7	SILL RISER	2	10001105	10001105-F-01	A
8	WEATHER-STRIPPING - .270 x .250	AS REQ'D	W21255MW		HHHH
9					
10	MISC				
11	SNUBBER	6	10300148	10300148-F-01	PPPP
12	ROLLER TRACK CAP	1	1A16719	STRAIGHT CUT	N
13	L - BRACKET	4	011H027		LLLL
14	SILL FRAME GASKET	2	G-A302-Z1-G600		CC
15	FRAME REINFORCEMENT	4	10300149	STRAIGHT CUT	PPPP
16	KEEPER	1			F
17	2778 KEEPER - YZD MILD STEEL		DECU-2808-00		DDDD
18	2778 KEEPER - STAINLESS STEEL	1 OR 2	DECU-2808-84		MMMM
19	T - BRACKET	1	10300213		F
20	SCREEN KEEPER	2 OR 4	011H040		
21	BUMPER STOP		2152.525		
22	SCREWS	36			
23	SNUBBER	8	#8 x 1.25" PFH - 410SS		
24	L - BRACKET - SASH	8	#8 x 1" PFH - 410SS		
25	L - BRACKET - HEAD	8	#8 x 0.75" PFH - 410SS		
26	L - BRACKET - HEAD	8	#8 x 2.5" PFH - 410SS		
27	SILL RISER	4	#8 x 1.25" PFH - 410SS		
28	FRAME ASSEMBLY	12	#8 x 2.5" PPH - 410SS		
29	SCREEN KEEPER	2	#6 x .375" PPH		
30	T - BRACKET	8 OR 16	#8 x 2.5" PFH - 410SS		
31					



**OTL**  
CERTIFIED TESTING ARCHITECTURES

ARCHITECTURAL DIVISION  
7252 NARCOOSSEE ROAD  
ORLANDO, FLORIDA 32819

CTLA No. 20500100-1  
Date Verified: 5/21/10  
Verified By: [Signature]

REV	DATE	DESCRIPTION	BY

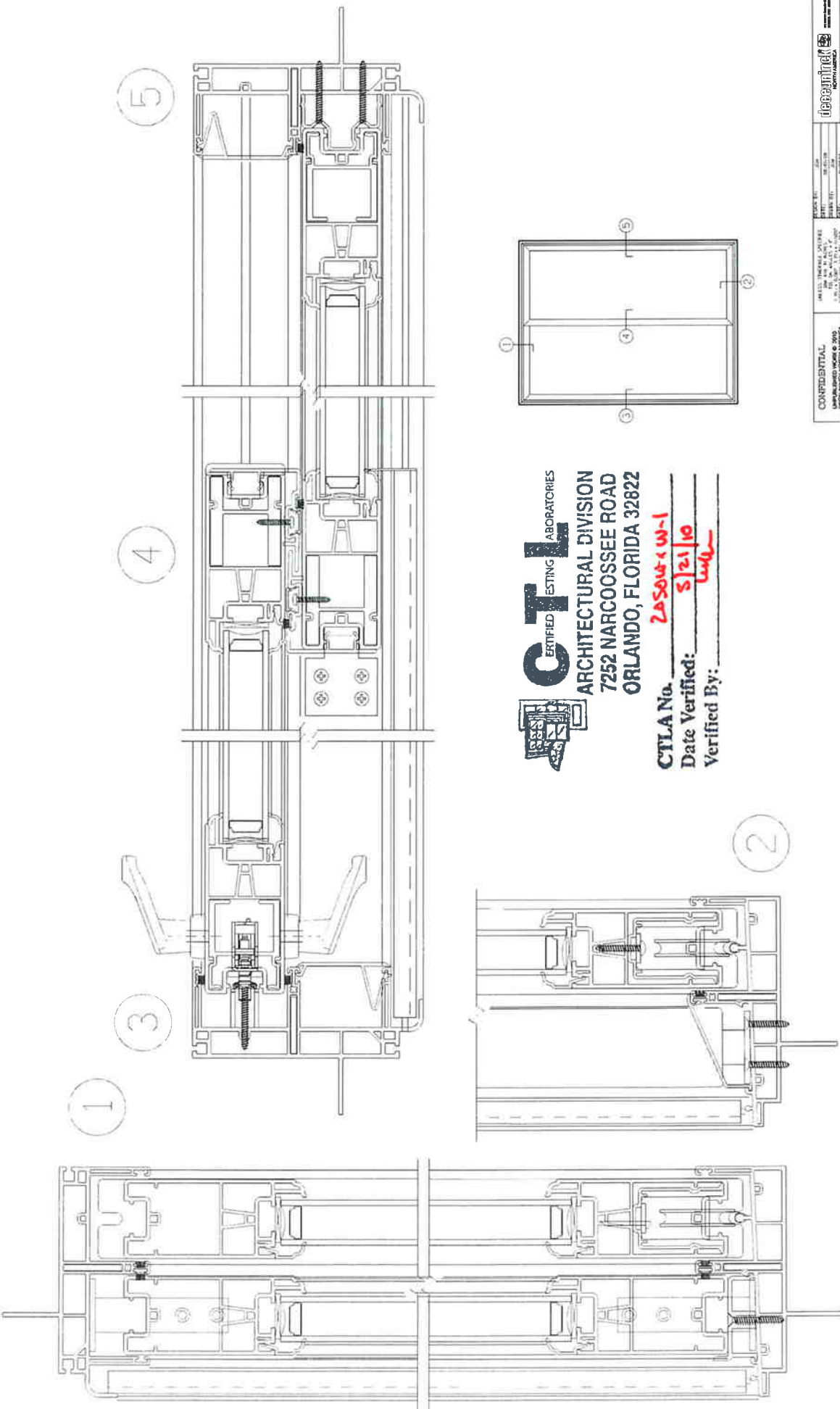
<b>deceuninck</b> NORTH AMERICA		COPYRIGHT 2010
MONROE, OH	NAME: 623.000 PD - 004	
	DWN BY: JGM	
	CHKD BY:	
	DWG NO: 623000PD-004	

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**ARCHITECTURAL DIVISION**  
 7252 NARCOOSSEE ROAD  
 ORLANDO, FLORIDA 32822

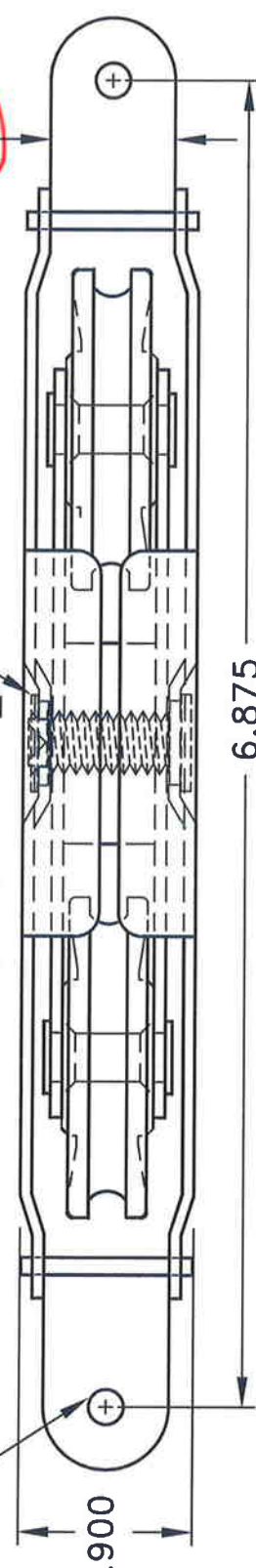
CTLA No. 2A50466-W-1  
 Date Verified: 5/21/10  
 Verified By: LMW

CONFIDENTIAL		PROJECT INFORMATION		DRAWING INFORMATION	
PROJECT NO.	623.620 PJ - 003	DATE	05/21/10	SCALE	AS SHOWN
PROJECT NAME		DESIGNER		DRAWN BY	
CLIENT		CHECKED BY		DATE	
ARCHITECT		APPROVED BY			
ENGINEER					

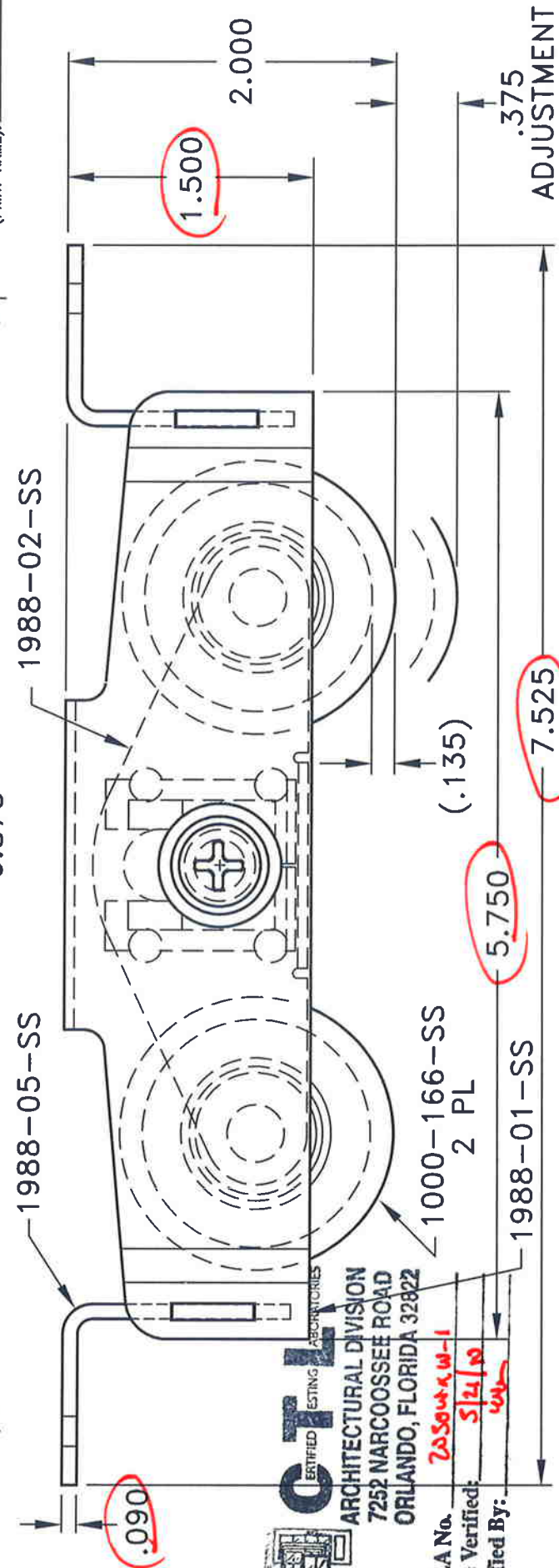
REV	DESCRIPTION	DATE	BY
A	INTERNAL SLIDES ARE STAINLESS STEEL	NOV-13-06	
B	REVISED TAB SLOT LOCATION	APR-11-07	

- 1982-04-SS
- 1982-05-SS
- 1982-06-SS
- 1982-07-L-00
- 1982-07-R-00

.181 DIA THRU  
2 PL



THIS PRINT IS SUBMITTED FOR APPROVAL AND CORRECTIONS. YOUR PART CANNOT CONTINUE UNTIL AMESBURY DOOR HARDWARE RECEIVES ONE COPY APPROVED FOR PRODUCTION.  
CO. NAME: \_\_\_\_\_ DATE: \_\_\_\_\_  
APPV'D BY: \_\_\_\_\_  
(PRINT NAME): \_\_\_\_\_



**CTI** CERTIFIED TESTING LABORATORIES  
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ORLANDO, FLORIDA 32822

CTLA No. 2050444-1  
Date Verified: 5/24/07  
Verified By: [Signature]

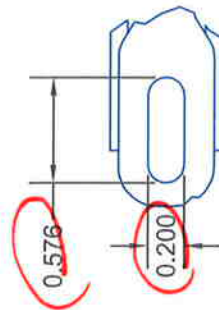
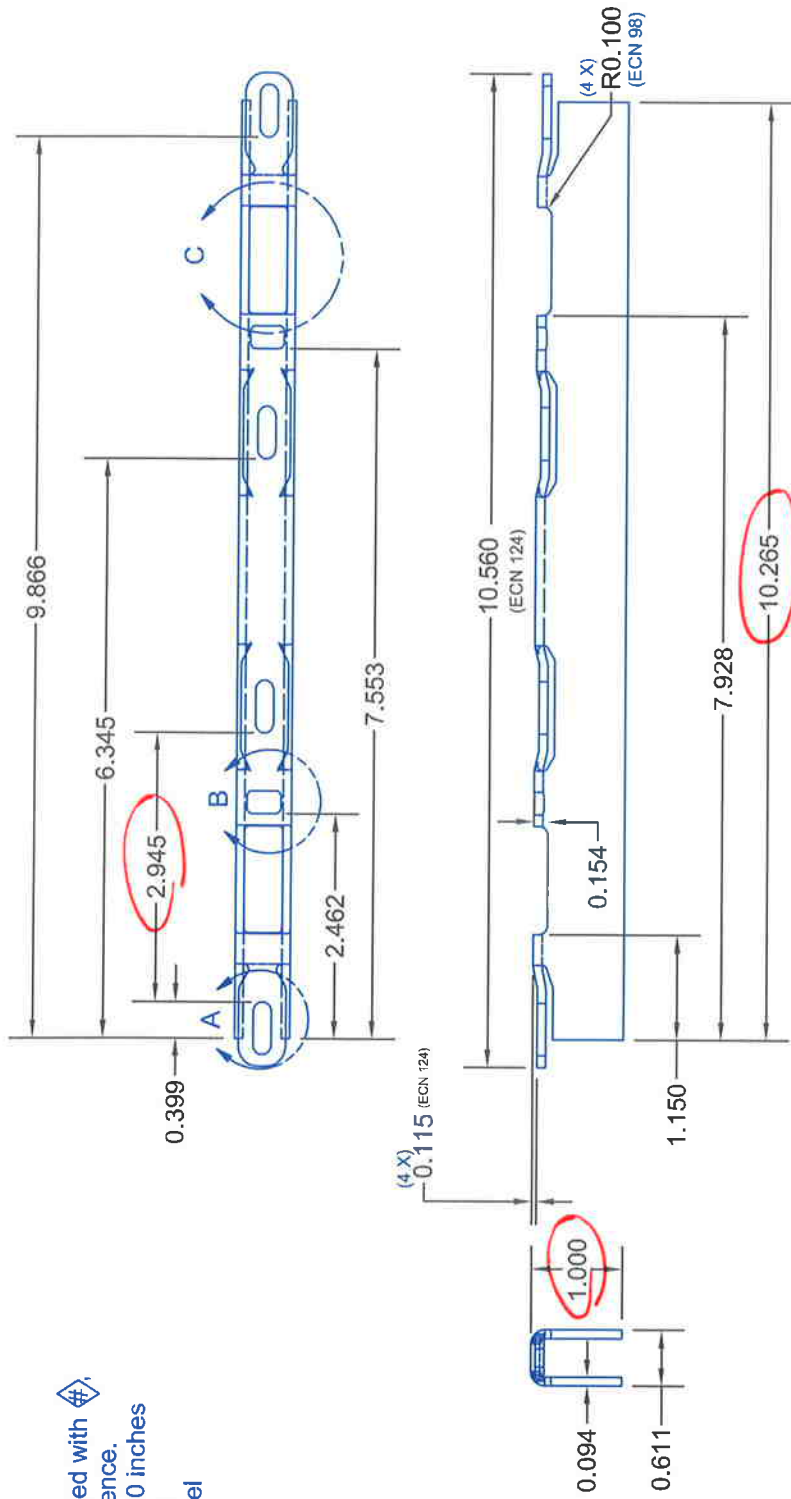
		<b>DOOR HARDWARE</b> <b>AMESBURY GROUP</b>	
THIS DRAWING & SPECIFICATIONS ARE THE PROPERTY OF AMESBURY DOOR HARDWARE AND SHALL NOT BE REPRODUCED WITHOUT WRITTEN PERMISSION.		UNLESS OTHERWISE SPECIFIED DECIMAL TOL. .XX ± .010 .XXX ± .005 ANGLE ± 1/2°	
FILE NAME: 1988-8000-REV-SS		DRAWN JMS NOV-28-05 CHKD	
TITLE <b>TA-88-BSS-166</b> <b>W/ REVERSED MTG TAB</b>		SCALE 1/1 DWG. NO. 1988-8000-REV-SS	

**NOTES:**

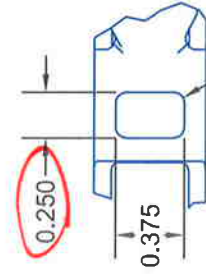
- INNER AND OUTER HSG'S ARE STAINLESS STEEL. ROLLERS AND SCREW ARE STAINLESS STEEL. INTERNAL SLIDES ARE STAINLESS STEEL AND CELCON.

Notes:

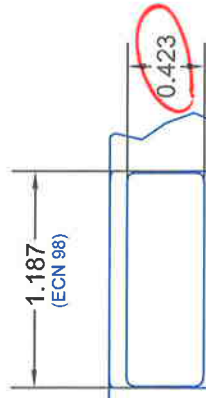
1. Critical dimensions are marked with  $\Phi$ , the number is used for reference.
2. All unspecified radii are 0.010 inches
3. All dimensions are in inches
4. Material = 304 Stainless Steel



4X DETAIL A  
SCALE 1:1



2X DETAIL B  
SCALE 1:1



2X DETAIL C  
SCALE 1:1



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20506CTLA No. *20506AW-1*

Date Verified: *5/21/10*

Verified By: *W. White*

Date	Revision	#	ECN #	By
3/10/06	INITIAL ISSUE	A	90	TAE
3/22/06	Changed hole slot length from 1.170" to 1.187"	B	98	TAE
5/8/06	Adjusted screw thread depth from 0.047 to 0.115 and adjusted overall length from 10.875 to 10.560	C	124	TAE

Date:	1/30/2006
Drawn:	teggbraaten
Scale:	1:2
Tolerance	Decimal: ± .015 Angular: ± 1'
Part #:	2778
Location:	2778.ldw


**DOOR HARDWARE**  
**AMESBURY GROUP, INC.**  
 1111 West Amesbury Road, Hills, SD 57104  
 Phone: (605) 336-1011 FAX: (605) 336-9429

Drawing Title: **KEEPER GEMINI 1" TALL**  
 SHEET 1 OF 1  
 Rev: C

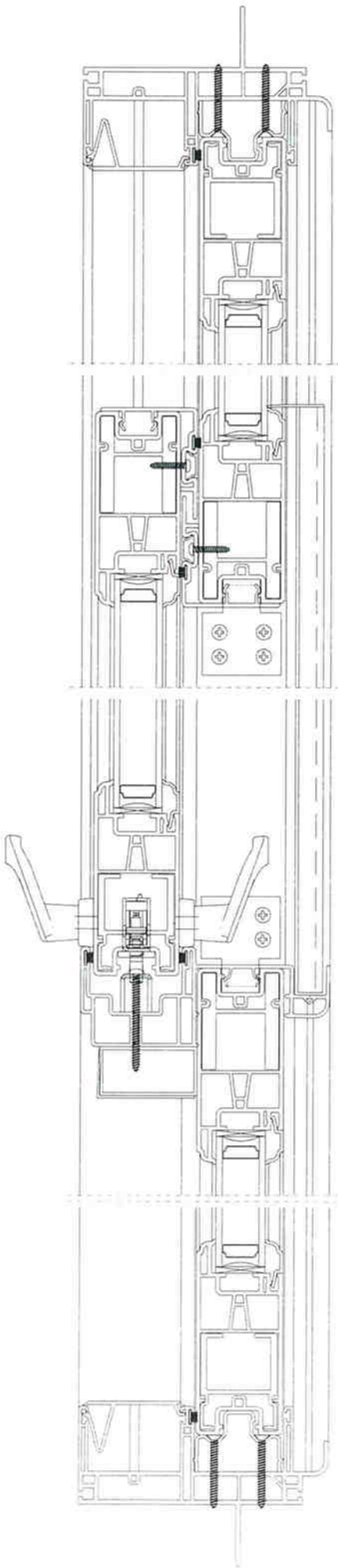
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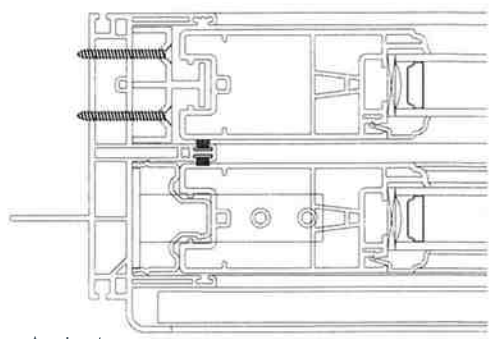
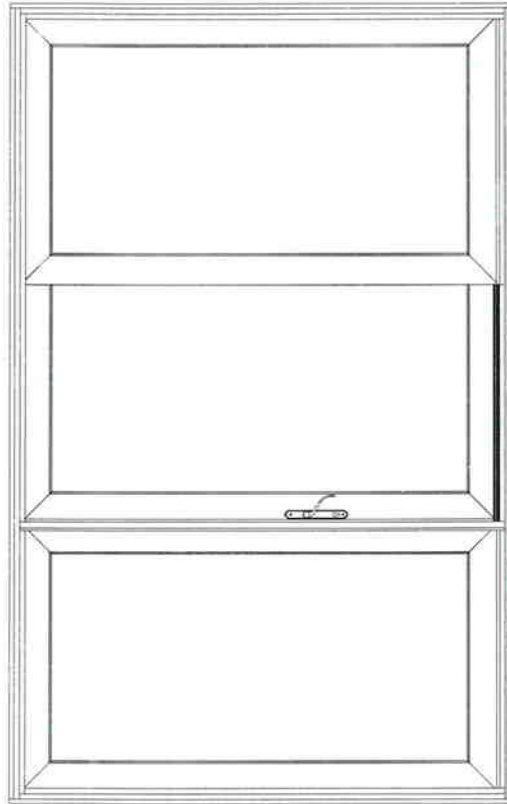


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 Date Verified: 5/21/10  
 Verified By: 444



<b>CONFIDENTIAL</b>		<b>623.670 PD - 004</b>	
PROJECT NO.	623.670 PD - 004	DATE	01/11/10
PROJECT NAME	623.670 PD - 004	DESIGNER	623.670 PD - 004
CLIENT	623.670 PD - 004	DATE	01/11/10
PROJECT LOCATION	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT TYPE	623.670 PD - 004	DATE	01/11/10
PROJECT DESCRIPTION	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT STATUS	623.670 PD - 004	DATE	01/11/10
PROJECT CONTACT	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT ADDRESS	623.670 PD - 004	DATE	01/11/10
PROJECT PHONE	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT FAX	623.670 PD - 004	DATE	01/11/10
PROJECT EMAIL	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT WEBSITE	623.670 PD - 004	DATE	01/11/10
PROJECT URL	623.670 PD - 004	DESIGNER	623.670 PD - 004
PROJECT SOCIAL MEDIA	623.670 PD - 004	DATE	01/11/10
PROJECT OTHER	623.670 PD - 004	DESIGNER	623.670 PD - 004